



MAC STUD E74

■ **Description & Applications:**

Flux coated Manual Metal Arc electrode for cutting all metals using standard MMA equipment. Will cut all steels including stainless – also non ferrous cast irons and nickel based alloys.

■ **Related Specification:**

There is no national or international specification existing for Mac Cut E74.

■ **Typical All weld Metal Mechanical Properties :**

Not Applicable.

■ **Current:**

AC (OCV 70 min) or DC+.

■ **Sizes Available and Recommended Amperages:**

2.50mm	3.25mm	4.00mm	5.00mm
90-140	130-190	200-280	280-350

■ **Storage:**

If allowed to become damp the electrodes should be re-dried for one hour at 150°C before use.