



## MAC CAST E410

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■ **Description & Applications:**

Non-machinable electrode for cast iron repairs. Can be used on dirty and contaminated castings or any cast iron repair where machinability is unimportant. For best results castings should be preheated (maintained during welding) and slow cooled, to prevent possibility of cracking. Excellent colour match, will rust.

■ **Related Specification:**

Cast Iron Special

■ **Typical All Weld Metal Chemical Analysis %:**

Ni	C	Si
1 to 1.5	3 to 3.5	0.6

■ **Current:**

AC/DC (+).

■ **Sizes Available and Recommended Amperages:**

2.50mm	3.25mm	4.00mm	5.00mm
60-80	90-110	110-140	140-180

■ **Storage:**

If allowed to become damp the electrodes should be re-dried for one hour at 150°C before use.